Estimation of WtT Emissions of Zero- or Low-Carbon Fuels

Fuel Pathway Case Studies for Further Consideration of the Draft LCA Guidelines



Thursday, 24th February 2022

Contents

- 1. Background
- 2. Objectives
- 3. LCA Methodology
- 4. LCA of the target fuels
 - 4.1 LH_2 converted from brown coal
 - 4.2 LH₂ from electrolysis
 - **4.3 LNH₃ from electrolysis**
 - 4.4 Synthetic methane
 - 4.5 Comparison of WtT emissions
 - 4.6 Comparison of WtW emissions
- 5. Variation of LNG WtT emissions
- 6. Conclusion

Supplemental information

Contents

1. Background

- 2. **Objectives**
- 3. LCA Methodology
- 4. LCA of the target fuels
 - 4.1 LH₂ converted from brown coal
 - 4.2 LH₂ from electrolysis
 - **4.3 LNH₃ from electrolysis**
 - 4.4 Synthetic methane
 - 4.5 Comparison of WtT emissions
 - 4.6 Comparison of WtW emissions
- 5. Variation of LNG WtT emissions
- 6. Conclusion

Supplemental information

1. Background 1.1 Why WtT Emissions matter



We do NOT want

WtT emissions increase in return for the achievement of zero TtW emissions.

We want this world to be....

- Fuel producers/suppliers make efforts to reduce WtT emissions of their fuel products the improvements of the production pathway, the use of renewable energy, and the use of CCS/CCU
- Such efforts, as well as their outcome (i.e., estimated WtT emissions) are made visible to the fuel users and other stakeholders.
- Fuel users (shipping industries) can select the fuels with smaller WtT emissions so that they can minimize WtW emissions.

LCA Guidelines are the first step to achieve the above goal!

1. Background 1.2 Key Issues in the draft LCA Guidelines

The draft LCA Guidelines under development: Annex 1 of MEPC77/WP.6, proposed revision in ISWG-GHG 11/2/3

- 1. FLL (Fuel Lifecycle Label) categorizes the fuel per feedstock, production pathway and other aspects.
- 2. It is proposed that the default WtT emission values are provided for relevant priority fuels.
- 3. It is considered that default emission values in the draft Guidelines should reflect, for each fuel, the higher end of the possible emission range to cater for uncertainty thus encouraging the use of verified actual values. Performers (e.g., fuel producers/suppliers) who believe to do better than default values should be given the opportunity to demonstrate their real performance through the application of a certification scheme.

Example of FLL and default emission values (Table 1 from ISWG-GHG 11/2/3)

Part I: Carbon content	Part II: Feedstock Nature	Part III: Production Pathway	Part IV: Fuel type	Region of the world(*)	GHG _{CO2eq} [gCO _{2eq} /MJ]
Carbon	Fossil	Default	LFO	Global	13.2
Carbon	Fossil	Default	HFO	Global	[9.6]/[14.1]
Carbon	Fossil	Default	LNG/methane	Global	18.5
Carbon	Captured carbon	Captured carbon/ Electrolysis/ electricity mix	Diesel		-47.6
Carbon	Captured carbon	Captured carbon	LNG/methane		97
Zero-carbon	Fossil	Natural gas	Hydrogen		132
Zero-carbon	Fossil	Natural gas	Ammonia		121
Zero-carbon	Fossil/renewable	Electrolysis/ electricity mix	Hydrogen		3.6
Zero-carbon	Fossil/renewable	Electrolysis/ electricity mix	Ammonia		0

(*) The geographical scope can be applicable to each fuel.

1. Background 1.3 Relevant Questions regarding the draft Guidelines

The draft LCA Guidelines contain an initial set of priority fuels and their default values.

Shouldn't we need to add other fuels with high sustainability and production potential, as well as specialization of some pathways depending on geographic regions?

The draft LCA Guidelines Para. 6.4:

"The following sustainability criteria apply to a marine fuel: .1 [the WtW GHG emissions should be [at least XX%] lower than for fossil low sulphur fuel oil (LSFO)]

✓ If such criteria is to be introduced, quantitative, fair and verifiable evaluation method for WtT emissions would be indispensable. Can we develop such robust scheme?



✓ Further, how to set XX%? Looks a bit onerous!



There may be a bunch of questions. We could start by carrying out the trial calculation of WtT emissions for specific fuels and their production pathways. Then we may see a better picture.





Contents

1. Background

2. Objectives

- 3. LCA Methodology
- 4. LCA of the target fuels
 - 4.1 LH₂ converted from brown coal
 - 4.2 LH₂ from electrolysis
 - **4.3 LNH₃ from electrolysis**
 - 4.4 Synthetic methane
 - 4.5 Comparison of WtT emissions
 - 4.6 Comparison of WtW emissions
- 5. Variation of LNG WtT emissions
- 6. Conclusion
- **Supplemental information**

2. Objectives

Japan and JTTRI consider:

- WtT GHG emissions would significantly vary depending on production states, regions, and projects, with various parameters such as CO₂ Intensity of Power Produced, production process, and transportation (e.g., geographical distance between production/consumption locations). This is applicable not only to Zero- or Low-Carbon Fuels, but also to fossil fuels such as LNG.
- It is important to develop a calculation method that can reflect the above parameters as well as the future development of the key technologies to reduce WtT emissions.
- Such methods should be utilized in setting default values possibly with regional subcategories, as well as verified actual values of the emissions.



2. Objectives

Based on the observations above, JTTRI conducted the literature review and the **trial calculation of WtT emissions of several zero/low carbon fuels**, for the purpose of contributing to further development of the draft LCA Guidelines.

Through this exercise, JTTRI intended to get the insights on:

- Whether all zero/low-carbon fuels with high production potential have already been considered;
- How regional and geographical parameters could make difference in the WtT emissions;
- Whether the proposed default values are based on conservative assumptions; and
- How the application of CCS and other technological developments could reduce the WtT emissions.

Contents

- 1. Background
- 2. **Objectives**

3. LCA Methodology

- 4. LCA of the target fuels
 - 4.1 LH₂ converted from brown coal
 - 4.2 LH₂ from electrolysis
 - **4.3 LNH₃ from electrolysis**
 - 4.4 Synthetic methane
 - 4.5 Comparison of WtT emissions
 - 4.6 Comparison of WtW emissions
- 5. Variation of LNG WtT emissions
- 6. Conclusion
- **Supplemental information**

3. LCA Methodology-3.1 Scope of LCA

Based on the production pathway of the target fuel, the annual GHG emissions (g-CO₂eq/year) are calculated for each three scopes shown below. The total emissions are then divided by Low Calorific Value (MJ/year) of the fuel on distribution basis (MJ/year), to make comparisons between regions, between projects and between fuels.

ISO 14040-Scope1

ISO 14040-Scope2

- 1. Emissions as material streams, e.g., from reforming and refining
- 2. Indirect emissions from electricity consumption and heat supply
- 3. Indirect emissions from fuel uses for Product Storage, Transportation, and Distribution ISO 14040-Scope2*
- * JTTRI assumed that the same corporate group for fuel production will operate the whole supply chain, thus the process would be classified as Scope 2.

Assumptions	Fuel production	CCS (optional)	Storage and Loading at Export Terminal	International transportation	Storage and Loading at Import Terminal and Distribution	Use	
For each fuel, JTTRI selected a project in progress or under consideration, that can be operational by 2030. The production scale for each fuel is	 Exploitation, transportation and production of raw materials Gasification, Conversion incl. WGS (water-gas- bit) 	 1. Exploitation, transportation and production of raw materials 2. Gasification, Conversion incl. WGS (water-gas- 1. CO₂ capture, treatment and compression to put into pipeline 2. Transportation (if needed) 		Boil-off gas (BOG) will be primarily used as fuel. Fossil Fuel will be used only when sufficient amount	 Offloading and storage of the fuel (Re-liquefaction of BOG during storage) Loading the 	TtW emissions are not estimated in the study. When needed for reference purpose.	
based on the available researches on the project.	shift), Synthesis and Gas refining 3. Liguefaction or	3. Geological Sequestration		of BOG is not expected.	fuel as cargo for distribution 3. Short	the Default Values of TtW, as contained	
Assumed Production area: Australia Assumed Distribution	conversion to NH ₃	Deduct the amount of CO ₂ captured and sequestered.	Sum up	Sum up	transportation and bunkering	Guidelines, are used.	
ports : Japan		WHT GHG omissions	por unit calorific valu	up of the target fuel	•		

3. LCA Methodology-3.2 Fuels subject to LCA evaluation

Fuel and pathway	Slides	Outline of the production process	Product transported
Hydrogen converted from brown coal	Slide 14-23 (4.1)	The schematic chemical reaction for Hydrogen conversion from Carbon: $\begin{array}{c} 2C + O_2 \rightarrow 2CO & (\text{Gasification Process}) \\ CO + H_2O \rightarrow H_2 + CO_2 & (\text{water-gas-shift}(WGS) \text{ Process}) \end{array}$ The exact equivalent of Freshwater for WGS is produced from seawater by Desalination Process, and mol equivalent CO ₂ will be by-produced. The CO ₂ is captured and stored under the seabed.	as Liquified Hydrogen (LH₂) BOG will be used as fuel.
Hydrogen produced from water and electricity	Slide 24-27 (4.2)	The schematic chemical reaction for Electrolysis of Freshwater (using alkaline and PEM process) $2H_2O + electrical energy \rightarrow 2H_2 + O_2$ Freshwater is generated from seawater as same as 4.1.	as Liquified Hydrogen (LH ₂) BOG will be used as fuel.
Ammonia produced from water and electricity	Slide 28-30 (4.3)	The schematic chemical reaction for Ammonia production: (Using Haber-Bosch Process) $N_2 + 3H_2 \rightarrow 2NH_3$ Hydrogen is produced as same as 4.2, and Nitrogen is separated from the atmospheric air.	as Liquified Ammonia (LNH₃) BOG will be used as fuel.
Methane synthesized with Hydrogen and CO ₂ captured	Slide 31-33 (4.4)	The schematic chemical reaction for synthesis of Methane: $CO_2 + 4H_2 \rightarrow CH_4 + 2H_2O$ CO_2 is collected from exhaust gas emitted from the Industrial sources, reacted with Hydrogen produced as 4.2 to generate Methane.	as Liquified methane (Synthesized methane) BOG will be used as fuel

3. LCA Methodology-3.3 Notes on the calculation

Several Issues to be noted for WtT emissions calculation;

1. CO₂ Intensity of Electricity Power

In each process, electricity power consumed (kWh) was identified with its origins (wind power, On-site power generation, from the Power Grid in Australia or Japan).

For each process, respective CO₂ Intensity was applied, taking into account the improvement of the Intensity by 2030.

2. The Target year for the project

We presumed that all the projects will start their full operation by 2030. The best efficiency expected by 2030 was applied.

3. Boundary for evaluation in this research

Construction and decommissioning of the relevant plants for the project is out of the boundary for this LCA.

4. Biofuels

LCA evaluation was not conducted for Biofuels.

	Current	By 2030
The efficiency or rate of		
Hydrogen fueled GTCC	Not available	40% (HCV basis) ^{*1}
Hydrogen Liquefaction	13.6 kWh/kg	6.17 kWh/kg
Alkaline Electrolysis	4.5 kWh/Nm ³	4.3 kWh/Nm ³
PEM electrolysis	4.9 kWh/Nm ³	4.5 kWh/Nm ³
CO ₂ Intensity of Power Grid		
Victoria, AU	0.98 kg-CO₂eq/kWh	0.51 kg-CO₂eq/kWh
Western AU WEM	0.68 kg-CO₂eq/kWh	0.45 kg-CO₂eq/kWh
Japan	0.441 kg-CO₂eq/kWh	0.370 kg-CO₂eq/kWh

*1 The target efficiency of Hydrogen fueled GTCC of an actual project in Japan is set at approx. 40% (HCV basis) with capturing 90% of CO_2 .

Contents

- 1. Background
- 2. **Objectives**
- 3. LCA Methodology

4. LCA of the target fuels

- 4.1 LH_2 converted from brown coal
- 4.2 LH₂ from electrolysis
- **4.3 LNH₃ from electrolysis**
- 4.4 Synthetic methane
- 4.5 Comparison of WtT emissions
- 4.6 Comparison of WtW emissions
- 5. Variation of LNG WtT emissions
- 6. Conclusion

Supplemental information

4.LCA of the target fuels-4.1 LH₂ converted from brown coal- Pilot project

Status of the Pilot Demonstration Project: Hydrogen Production

Hydrogen Production (Australia)



J-Power and J-Power Latrobe Valley achieved High purity, 99.999%, hydrogen made from Victorian Coal.

Ceremony was held at Latrobe Valley on 12th, March, 2021 for this monumental world's first success. Courtesy: HySTRA, J-Power and J-Power Latrobe Valley



4.LCA of the target fuels-4.1 LH₂ converted from brown coal- Pilot project

Length	116m	Speed	13knot
Width	19m	Cargo	1,250m3
Crew	25person	Propulsion	Diesel Electric





LH₂ Carrier, Loading and Storage Facilities

LH₂ tank being installed on LH₂ carrier



4.LCA of the target fuels-4.1 LH₂ converted from brown coal- Pilot project Steps in Scale Up of Hydrogen Use and Transportation **Technical Demonstration Commercial Demonstration** Commercialization **Production** Transportation Volume Transportation Hydrogen production and **28,000t**/y Volume liquefaction provisional value) 225,000t/y Transportation Liquefied hydrogen carrier Supported by Scale-up **Green Innovation Fund** 2025 2020 2030 Storage Liquefied hydrogen tank Utilization Hydrogen power generation and mobility Kawasak © Kawasaki Heavy Industries, Ltd. All Rights Reserved Powering your potentia

4.LCA of the target fuels-4.1 LH₂ converted from brown coal-Supply chain diagram



*The CarbonNet project aims to establish a commercial-scale carbon capture and storage (CCS) network in Victoria, Australia. The network will deliver carbon dioxide (CO₂) captured from a range of industries based in Victoria's Latrobe Valley, via an underground pipeline, to offshore storage sites in Bass Strait. Project is to be operational by 2030.

4.LCA of the target fuels-4.1 LH₂ converted from brown coal- Assumptions and CO2 intensity of Power grid

Assumptions

	Case1	Case2	Case3 (For Reference)			
LH ₂ Production scale	238,500 ton/year (Before international shipment) Production volume is presumed considering actual projects (refer to page 16).					
Electricity Source for LH ₂ production process	On-site power generation usin Efficiency of 40	Electricity from the grid				
CCS capture rate	90% 95%		N/A			
	Case1	Case2	Case3			
CO ₂ intensity of on-site power generation [kg-CO ₂ eq/kWh]	0.134	0.068	N/A			

Calculation of CO₂ Intensity of Power Grid (Australia)

	Share of Renewable energy in the total power generation ^{*1}			CO ₂ Intensity of Power Grid [kg-CO ₂ eq/kWh]			
	2019 (b)	2025 (c)	2030 (d)	2019 (a)	$\frac{2025}{a \times (1-c)}$	$\frac{2030}{a \times (1-d)}$	
Victoria Australia	22%	50%	61%	1.02	0.65	0.51	
WAWEM *2 Australia	15%	37%	45%	0.69	0.51	0.45	

CO₂ Intensity of Power Grid (Japan)

	CO₂ Intensity of Power Grid [kg-CO₂eq/kWh]					
	2020	2025	2030			
Japan	0.44	0.41	0.37 *3			

*1 Source: Australia's emissions projections 2021
*2 WAWEM: West Australia Wholesale Electricity Market
*3 Data from Agency for Natural Resources and Energy



4.LCA of the target fuels-4.1 LH₂ converted from brown coal - (Case 1 & 2)Process Diagram Expected in 2030

* Amount of Hydrogen BOG is not sufficient for international voyage, therefore additional fuel oil is needed.

4.LCA of the target fuels-4.1 LH₂ **converted from brown coal** -Comparison among the results of LH₂ from brown coal and the default values of the Fossil Fuels

	a-CO ₂ ec	a/MJ	· ·		
The results of WtT of LH ₂ from Brown Coal are compared with the default WtW of the LSFO and LNG/natural gas as contained in the draft Guidelines. Since the TtW emission of Hydrogen is	100	dr Cl	Default values are calo aft LCA guidelines (IS H₄ and N₂O are incluc	culated based on t WG-GHG 11/2/3) led in the calculati	the CO_2 , ion.
zero, it is clear that the WtW emissions of LH ₂ are significantly lower than those of fossil fuel.	60			T+\//	TtW
As the project will start its full-scale operation by 2030, the project intends to use the best available technologies by 2030.	40 20				
Appling the future technologies, the WtT emission will be	_0			WtT	WtT
of Case 3 (reference) where Electricity from the local Power Grid was used and no CCS was applied.	0	Case 1 2030 On-site power generation CCS90%	Case 2 2030 On-site power generation CCS95%	LNG (Default*)	LSFO (Default*)
1. Brown coal extraction		0.2	0.1		
2.Desalination of seawater, 3.Water transfer		0.3	0.2		
4. Brown coal pre-treatment, 5. Air separation, 6. Gasification, 7. Conversion, 10. WGS, Gas refining, 8. CO ₂ capture, 9. CO ₂ transportation and compresion 10. Others	ion ession,	12.5	6.5		
11. CO₂ injection		2.8	3.1		
12.Liquefaction		8.5	4.3		
13. Storage and loading, 14. International transport, 15. Unloading and storage, 16. Domestic transport, 17. Bunkering		1.6	1.5		
Emissions from material flows		18.4	9.2		
WtT Total		44.2	25.0	18.5	13.2
TtW Total		0.0	0.0	57.9	76.8
Case 2 (reference) 100% Devicer Crid electricity no CCC: WHT emission		1 - 20 - 20 - 20 - 20 - 20 - 20 - 20 - 2			

Case 3 (reference) 100% Power Grid electricity, no CCS: WtT emissions is 294.1 g-CO₂eq/MJ

4.LCA of the target fuels-4.1 LH ₂ converted from brown coal -GHG emissions of LH ₂ converted from brown coal by process (Case 1) (g-CO ₂ eq/MJ)							
【 Energy flows 】	Emissions from On-site power plant(supplying the electricity to Processes 2-13 of the hydrogen production plant and the electricity to be consumed by Processes 2-10 of the power plant itself)EMethane leakageBrown coal-derived CO2 (not captured in Process 8)pc		Energy emissions that cannot be supplied by on-site power generation*	Total	*Note		
1. Brown coal extraction	0.05	0.14		0.20			
2. Desalination of seawater		0.28		0.28			
3. Water transfer		0.04		0.04			
4. Brown coal pre-treatment		1.32		1.32			
5. Air separation		2.87		2.87			
6. Gasification		0.11		0.11			
7. Conversion incl. WGS, Gas refining		2.30		2.30			
8. CO₂ capture (mining site)		0.85		0.85			
9. CO ₂ transportation and compression (mining site)		2.70		2.70			
10. Others		0.27	2.04	2.31	Fuel for On-site boilers (gas refined from brown coal)		
11. CO₂ Injection			2.78	2.78	Grid electricity (Australia)		
12.Liquefaction		8.47		8.47			
13. Storage and loading		0.23		0.23			
14. International transport			0.78	0.78	Fuel Oil for H ₂ BOG shortage backup		
15. Unloading and storage			0.54	0.54	Emissions from grid electricity (Japan)		
16. Domestic transport, 17. Bunkering			0.07	0.07	Fuel Oil for H ₂ BOG shortage backup		
Total	0.05	19.6	6.21	25.8			

[Martanial Flam]	Emissions fror				
Emissions from brown coal in bydrogon	Methane leakage	Brown coal-derived CO ₂		Total	
production plant		(Items not recoverable in 8)			
	0.06	18.3		18.4	

Total	0.11	37.9	6.21	44.2	

4.LCA of the target fuels-4.1 LH₂ converted from brown coal - Shares of WtT emissions from energy uses by Process

The emissions from energy uses are summarized by process. As on-site generated Electricity was used for all the processes in Australia, except '11 CO₂ injections', the share of the emissions is largely determined by the electricity power requirement of each process.

- 1. Even applying the efficient liquefication technology under development, the H₂ liquefaction consumes the largest Electricity among all processes.
- 2. Process of capturing, transport by pipeline, and injection of CO₂ will emit around a quarter of total emission from energy uses.
- 3. Further reduction of those emissions mentioned above would necessitate Electricity from renewable energy.
- Shown in the previous slide, the total emissions from Electricity consumption at the mining and port site (19.6 g-CO₂eq/MJ) are almost the same as those of the material flow to produce Hydrogen (18.3 g-CO₂eq/MJ).



Case 1: 2030, On-site power generation, 90% CCS Percentage of GHG emissions from energy flows

4.LCA of the target fuels-4.1 LH₂ converted from brown coal- Comparison with existing studies

As Default WtT value of the Hydrogen from brown coal is not provided in the draft LCA Guideline, JTTRI compared the results with the emission values provided in other studies.

The boundaries for WtT, CO₂ Intensity of the Power Grid, and the rate of Carbon Capture rate differ in each study from the conditions set for our calculation. Therefore, JTTRI applied the unified values for those parameters for comparison purpose.

The WtT emission of Hydrogen produced of Hard Coal estimated in "The IEA G20 Hydrogen report: Assumptions^{*1}", with applying 90% capture of CO₂, led to 17.5 g-CO₂eq/MJ. Note that the IEA report excludes the emissions from electricity consumption because they may vary among geographical locations (which means that only material flow is considered).

Burmistrz et al.*² estimated the WtT emission from Brown Coal in Poland, both from material flow and Electricity consumption. While 92% CO₂ capture was assumed in this study, the authors applied the Polish CO₂ Intensity of the Power Grid. For comparison, JTTRI applied the same Intensity, as it assumed for Australia in 2030. Re-calculation with such adjustment led to 22.1 g-CO₂eq/MJ.

The WtT emissions from the material flow are similar among all the three results, and WtT emissions from the Electricity consumption are similar between JTTRI's and Polish studies. JTTRI considers that our calculated WtT emission would be in an appropriate range for the default value.



- *1 IEA G20 Hydrogen report; Assumptions, <u>https://www.iea.org/reports/the-future-of-hydrogen/data-and-assumptions</u>
- *2 Piotr Burmistrz et al. "Carbon footprint of the hydrogen production process utilizing subbituminous coal and lignite gasification", Journal of Cleaner Production 139 (2016) 858-865

4.LCA of the target fuels-4.2/4.3 LH₂/LNH₃ from electrolysis- Supply chain diagram



4.LCA of the target fuels-4.2 LH₂ from electrolysis- Assumptions and Results

Assumptions								
-	Case1	Case2	Case3					
H ₂ Production[t]	158,800 ^{*1}							
Power source (AU)	Wind po	Wind 62%+Grid 38%						
Electricity buffering	No	Yes	NA					
Electrolysis technology	PEM	Alkaline	Alkaline					
Electrolysis efficiency	5.18kWh/Nm ^{3 *2}	4.3kWh/Nm ³	4.3 kWh/Nm ³					
CO ₂ Intensity of Power Grid (kg-CO ₂ eq/kWh) * ³	Japan: 0.37	Japan:0.37	Australia:0.45 Japan:0.37					
Results								
Fuel for International Transportation								
Total electricity consumption [billion kWh/year]	11.6	9.9	9.9					
CO ₂ Total emissions [g-CO ₂ eq/MJ-NH ₃]	0.	95.4						
Required number of wind turbines with 15MW (rated)	253 216		134					

*1 Production volume is presumed, taking into account actual project under consideration. Reference: "Renewable Hydrogen and Ammonia Feasibility Study by GHD for BP Australia" https://arena.gov.au/assets/2021/08/bp-ghd-renewable-hydrogen-and-ammonia-feasibility-study.pdf

*2 Case1 assumes that the electrolysis efficiency of PEM batteries deteriorates by about 15% from the expected PEM efficiency in 2030 due to lack of electricity buffering. *3 Refer to slide 18

4.LCA of the target fuels-4.2 LH₂ from electrolysis - Process Diagram (Cases 1,2,3)



- *1 Only in Case 2
- *2 Sufficient Hydrogen BOG is expected for international voyage, therefore no additional fuel oil is needed.
- *3 Only in Case 3

4.LCA of the target fuels-4.2 LH₂ from electrolysis -Comparison among the results of LH₂ from electrolysis and the default values of the Fossil Fuels

If all the processes used Electricity by 100% renewable energy, the WtT emission would be 0.6 g-CO₂eq/MJ (Cases1-2), smaller than the default value (3.6 g-CO₂eq/MJ). If a small portion of the electricity is supported by the Power Grid to secure the stability of plant operation, the emission would be significantly higher (Case3). JTTRI considers that the default values should be separately established for the use of 100% renewable energy and for the use of Electricity mix.

Case1 assumed the use of Additional renewable Electricity without any buffers (i.e., batteries or capacitors). In order to secure the minimum Power for steady operation, additional wind farms would have to be connected. Furthermore, when the Power supply exceeds the capacity of water electrolysis, such excess Power would be wasted. Such project design and operation to keep the Additionality would increase both CAPEX/OPEX. These commercial implications, which would affect the investment decisions, are not covered in this study.

4. Storage and loading, 5. International transport,

6. Unloading / LH₂ storage / Loading,

7. Domestic transport / Bunkering

1. Desalination

3. Liquefaction

WtT

TtW

2. Water electrolysis

* This default value is taken from the draft LCA (g-CO₂eq/MJ) quidelines (ISWG-GHG 11/2/3). 100 TtW 80 TtW 60 40 20 WtT WtT W_tT 0 Hydrogen Electrolysis/ LNG LSFO Case1 Case2 Case3 electricity (Default) (Default) mix * (Default) 0.0 0.0 0.0 0.0 0.0 84.0 0.0 0.0 11.1 0.6 0.6 0.6 0.6 0.6 95.8 3.6 18.5 13.2 0.0 0.0 0.0 0.0 57.9 76.8

4.LCA of the target fuels-4.3 LNH₃ from electrolysis- Assumptions and Results

Assumptions								
	Case1	Case2	Case3					
NH ₃ Production[t]								
Power source (AU)	Winc	Wind62%+Grid38%						
Electricity buffering	NO	Yes	NA					
Production technology	PEM	Alkaline	Alkaline					
Electrolysis efficiency	5.18 kWh/Nm ^{3 *2}	4.3kWh/Nm ³	4.3kWh/Nm ³					
CO ₂ Intensity of Power Grid [kg-CO ₂ eq/kWh] ^{*3}	Japan:0.37	Japan:0.37	Australia:0.45 Japan:0.37					
Results								
Fuel for International Transportation	NH ₃ and Fuel Oil only for pilot injection							
Total electricity consumption [billion kWh/year]	12.6	10.6	10.6					
CO2Total emissions [g-CO2eq/MJ-NH3]	C).81	130.4					
Required number of wind turbines with 15MW(rated)	275	233	144					

*1 Production volume is presumed, taking into account actual project under consideration. Reference: "Renewable Hydrogen and Ammonia Feasibility Study by GHD for BP Australia" <u>https://arena.gov.au/assets/2021/08/bp-ghd-renewable-hydrogen-and-ammonia-feasibility-study.pdf</u>

*2 Case1 assumes that the electrolysis efficiency of PEM batteries deteriorates by about 15% from the expected PEM efficiency in 2030 due to lack of electricity buffering.

*3 Refer to slide 18

4.LCA of the target fuels-4.3 LNH₃ from electrolysis- Process Diagram (Cases 1,2,3)



*1 Only in Case 2

*2 Ammonia BOG is used for international and domestic voyage. Fuel oil is used for pilot injection.

*3 Only in Case 3

4.LCA of the target fuels-4.3 LNH₃ from electrolysis -Comparison among the results of LNH₃ from electrolysis and the default values of the Fossil Fuels

~ ~

g-CO ₂ eq/MJ	120						
If all the processes used Electricity by 100%	120				* This default va guidelines (ISW)	lue is taken fron G-GHG 11/2/3).	n the draft LCA
renewable energy, the WtT emission would be 0.8					J		
$g-CO_2eq/MJ$ (Cases1-2), similar to the default value							TtW
electricity is supported by Power Grid the emission	<u> </u>					TtW	
will be significantly higher than the default value	60						
(Case 2) ITTPL considers that the default values	40						
(Case 3). JTTRI Considers that the default values							
should be separately established for the use of	20						i
100% renewable energy and for the use of						WtT	
Electricity mix, as considered in Section 4.2. The							Wtl
observations in the 2 nd para. of 4.2 is applicable to					NH₃		
this Section as well.		Case1	Case2	Case3	Electrolysis	(Default)	(Default)
					(Default *)	(Delauit)	
1. Desalination		0.0	0.0	0.1			
2. Water electrolysis		0.0	0.0	106.4			
3. N₂ production, 4. N₂ Compression, 5. H₂ compression, 6. NH₃ Synthesis		0.0	0.0	7.9			
7. Liquefaction and storage, 8. International transport,							
9. Unloading / NH₃ storage / Loading,		0.8	0.8	0.8			
10. Domestic transport / Bunkering							
WtT		0.8	0.8	115.2	0.0	18.5	13.2
TtW		0.0	0.0	0.0	0.0	57.9	76.8

4.LCA of the target fuels-4.4 Synthetic methane -Supply chain diagram



Winc

farm

Electrical Power line

4.LCA of the target fuels-4.4 Synthetic methane- Process diagram



*BOG of synthetic methane is used for international and domestic voyage. Fuel oil is used for pilot injection. CO₂ emission by the onboard combustion should NOT be counted, but only the methane slip emission should be counted.

4.LCA of the target fuels-4.4 Synthetic methane - Comparison among the results of Synthetic methane and the default values of the Fossil Fuels

q-CO₂eq/MJ

Most of WtT emissions come from CO₂ separation, recovery and liquefaction processes in Japan and International Transportation to Australia; this is because the fossil fuel is used to produce high-pressure steam, the current efficiency for CO₂ liquefaction is assumed, and LNG is used as fuel for CO₂ transportation.

The utilization of thermal in the plant complex in the CO₂ separation and recovery process, higher efficiency for liquefaction and the use of zero-carbon fuel for transportation could reduce the WtT emission to nearly zero.

WtT

TtW

*TtW emissions should be Zero $(S_F=0)$, on the condition that the amount of CO_2 captured is accounted in the National GHG inventories of Japan.



4.LCA of the target fuels-4.5 Comparison of WtT emissions



CO₂ Intensity of Power Grid significantly differs between countries, regions and electric power suppliers.

The WtT emissions of decarbonized fuels could be higher than the default values of fossil fuels (LSFO and LNG/Natural gas). The emissions would be particularly high when a part of the necessary electricity supply is supported by the Power Grid.

The use of 100% renewable energy could make the emissions nearly zero, however, such plant concept may have negative implications on stable operation and costs incurred. JTTRI did not quantitatively evaluate this point.

*TtW emissions should be Zero ($S_F=0$), when the amount of CO_2 captured is accounted in the National GHG inventories of Japan.

4.LCA of the target fuels-4.6 Comparison of WtW emissions



Contents

- 1. Background
- 2. **Objectives**
- 3. LCA Methodology
- 4. LCA of the target fuels
 - 4.1 LH₂ converted from brown coal
 - 4.2 LH₂ from electrolysis
 - **4.3 LNH₃ from electrolysis**
 - 4.4 Synthetic methane
 - 4.5 Comparison of WtT emissions
 - 4.6 Comparison of WtW emissions

5. Variation of LNG WtT emissions

6. Conclusion

Supplemental information

5. Variation of LNG WtT emissions - Existing Studies

A scientific article* showed that WtT emissions among the natural gas used in China significantly vary by a factor of >5. Large variation was reported in other papers as well.

JTTRI considers that careful aggregation calculation would be necessary to establish the default value by each country or region.

In general, there are several key factors for the variation of WtT emissions of LNG.

1. Composition of raw gas extracted;

CO₂, Condensate, and gas with higher molecular than CH_4 in Reservoir vary among gas fields.

- 2. Conventional or Unconventional technologies in Extraction influencing the required energy;
- 3. Ambient temperature affecting the efficiency of liquefaction process;
- 4. Pipeline transmission/sea transport distance;
- 5. Possible application of CCS and/or of Electricity by renewable energy.



Fig. Well-to-city-gate GHG intensities of natural gas supplies from individual fields to China using 100-year timeframe global warming potential (GWP100) *

* Source: Yu Gan et al., "Carbon footprint of global natural gas supplies to China", NATURE COMMUNICATIONS | (2020)11:824 | <u>https://doi.org/10.1038/s41467-020-14606-4</u>

5. Variation of LNG WtT emissions - Potential Improvements

WtT emissions of LNG could be significantly reduced by applying various technologies.

For example, in case of the Ichthys LNG project in Australia, WtT emissions have been reduced by gradually applying;

- 1. Highly efficient gas turbines for compressor drivers/power generation
- 2. Recovery of waste heat to minimize supplemental fired heating
- 3. Superior solvent for CO₂ removal
- 4. Combined cycle power generation

The Ichthys LNG project recently announced the **application of CCS** in the late 2020s, which will start the CO_2 storage of over 2 million tons of per year, as the initial phase, and the scale will be increased.



Fig. GHG Intensity of Australian and International LNG Facilities *

* Source: APPENDIX F NORTH WEST SHELF PROJECT EXTENSION GREENHOUSE GAS BENCHMARKING REPORT, https://www.epa.wa.gov.au/sites/default/files/PER_documentatioN₂/NWS%20Project%20Extension%20-%20Appendix%20F%20-%20Greenhouse%20Gas%20Benchmarking%20Report.pdf

Contents

- 1. Background
- 2. **Objectives**
- 3. LCA Methodology
- 4. LCA of the target fuels
 - 4.1 LH₂ converted from brown coal
 - 4.2 LH₂ from electrolysis
 - **4.3 LNH₃ from electrolysis**
 - 4.4 Synthetic methane
 - 4.5 Comparison of WtT emissions
 - 4.6 Comparison of WtW emissions
- 5. Variation of LNG WtT emissions

6. Conclusion

Supplemental information

6. Conclusion - Estimation of WtT Emissions- observations and implications

- 1. Compared to Default WtW emission of LSFO, the WtW emissions of the studied fuels are:
 - 72% lower in LH₂ from Brown Coal,
 - -more than 99% lower either in LH₂ and LNH₃ from electrolysis, and
 - 71% lower in the case of **Synthetic Methane.**

Therefore, JTTRI concluded that all the studied fuels have sufficient sustainability when applying the efficiency and mitigation measures under development by 2030.

2. CO₂ Intensity of Power Grid significantly differs between countries, regions and even electricity suppliers. In addition, considerable improvements are expected by 2030, taking into account the pledges by countries as contained in National Determined Contributions under the Paris Agreement.

Therefore, the efficiency for fuel production, including LNG, should be established on a case-by-case basis, using local parameters and expected future improvements.

- 3. With the view above, an alternative to fixing a single default value for each fuel may be:
 - to set the default values for electricity consumption of the production process, and then
 - to apply localized CO₂ Intensity in estimating the WtT emissions on a case-by-case basis.
 Such methods can be applied to both decarbonized and carbonized fuel.

6. Conclusion- Default WtT value and verified actual values

- 4. It is shown that WtT emissions can be significantly reduced, even under similar production pathway, with the efforts by project stakeholders (fuel producers/suppliers, etc.) through the applications of the latest technologies in the production and transportation, and the optimization of plant design and total supply chain.
- 5. In order to give incentives to such efforts, JTTRI recommends that:
 - The default WtT emissions for Zero/Low carbon fuels should be estimated and set at the higher end of the possible emission range with conservative assumptions.
 - The better values than the defaults should be accepted when they are demonstrated through certification schemes recognized by the Organization. The certification schemes should ensure accountability and traceability.
 - This concept should apply not only to zero/lower carbon fuels but also to fossil fuels, including LNG.

6. Conclusion - Other points to note

- 6. The higher CO₂ recovering rate of CCS directly leads to lower emissions both in material flow and energy flow (power generation). The rate will be project-specific and variable at the discretion of the fuel producers. Therefore, the draft Guideline should NOT presume a fixed recovery rate in the default WtT emission values.
- 7. The processes for liquefying Hydrogen and capturing CO₂ need more electric consumption, thus leading to higher WtT emissions, than other processes. The efforts for efficiency improvements in these areas should be encouraged.
- 8. Also, GHG emission from International transportation would not be negligible, if conventional fossil fuel are used. It is crucial to commercialize the main engine which can utilize the BOG of zero carbon fuel for propulsion by 2030.
- 9. For LNG production, the emissions are largely influenced by the chemical composition of the original Gas extracted (portion of native CO₂ in Reservoir). This makes it difficult to set the globally averaged single default emission value for LNG. Local default value for each region could be established, with careful aggregation of different project sites in the same region.

Supplemental information #1: Assumptions and results of international transportation

		LH₂ co from bro	nverted own coal	LH₂ from renewable energy		LNH₃ from renewable energy		Synthetic methane	CO₂
Year		2025	2030	2025	2030	2025	2030	2025 and 2030	2025 and 2030
Annual production of the Fuel output [t/yr]		238,500	238,500	158,824	158,824	900,000	900,000	54,458	150,000
Annual volume of the Fuel transported [t/yr]		226,181	226,181	147,885	149,157	900,000	856,762	52,583	150,000
Cargo tank capacity [m ³]		160,000	160,000	160,000	160,000	83,000	83,000	19,000	10,000
No. of vessels engaged		2	2	2	2	2	2	1	2
Ship speed [kn]		16.0	16.0	12.0	12.0	16.0	16.0	12.0	12.0
Number of round-trips per year		10.7	10.7	7.2	7.2	8.2	8.2	6.4	7.7
Propulsion system		Steam Turbine	Diesel Engine	Steam Turbine	Diesel Engine	Diesel Engine	Diesel Engine	Diesel Engine	LNG Engine
	BOG consumed as Fuel	287 of H ₂	287 of H ₂	382 of H_2	293 of H ₂	-	-	146 of CH_4	-
Result for	Pilot Fuel consumed	-	-	-	-		69(MGO)	8(MGO)	10(MGO)
Outbound voyage [t/voyage]	Fuel (MGO) consumed	908	151	97	-	742	1545(NH₃)	174	201(LNG)
	Methane emissions	-	-	-	-	-	-	1.1	1.9
	N ₂ O emissions	-	-	-	-	-	0.8	-	-
	BOG consumed as Fuel	287 of H ₂	287 of H ₂	382 of H_2	293 of H ₂	-	-	146 of CH_4	-
Result for Return voyage [t/voyage]	Pilot Fuel consumed	-	-	-	-	-	41(MGO)	8	8
	Fuel (MGO) consumed	908	151	97	-	515	1088(NH₃)	121	142(LNG)
	Methane emissions	-	-	-	-	-	-	1.1	1.0
	N ₂ O emissions	-	-	-	-	-	0.5	-	-
GHG emissions [g-CO _{2eq} /MJ]		4.606	0.768	0.503	0.000	3.953	0.734	2.563	-

Engine type	2-s ⁻	troke Die	esel engi	nes	4-stroke reciprocating engine			
Fuel type	Fuel Oil	LNG or Methane	Hydrogen	Ammonia	Fuel Oil	LNG or Methane	Hydrogen	Ammonia
Ratio of Pilot Fuel in % (Low Calorific Value base)	No use	5	No use	5	No use	3	No use	20
Thermal efficiency in %, including pilot fuel	55	50	50	50	45	40	40	40
SFOC of main fuel (g-fuel/kWh)	153	150	60	387	187	188	75	484
Methane emission in g-CH ₄ /g-fuel	0	0.004	0	0	0	0.02	0	0
CO ₂ -equivalent emission per output in g-CO ₂ eq/kWh	0	16	0	0	0	102	0	0
N_2O emission in g- N_2O/g -fuel	0	0	0	0.0005	0	0	0	0.0005
CO ₂ -equivalent emission per output in g-CO ₂ eq/kWh	0	0	0	50	0	0	0	53

JTTRI assumed CH_4 emission only from LNG/methane fueled engines and N_2O emission from NH_3 fueled engines. No fugitive emission was considered.