

## Perspectives of Indigenisation for High-Speed EMU Trains in India





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- 1. Expertise and Capabilities of Kawasaki in High-Speed EMU Trains
- 2. Kawasaki's Experience of TOT and Indigenisation
- 3. Proposed Indigenisation Schemes in India
- 4. Kawasaki's Resolutions for Indigenisation of High-Speed EMU Trains of India



1. Expertise and Capabilities of Kawasaki in High-Speed EMU Trains



## 1. Expertise and Capabilities of Kawasaki in High-Speed EMU Trains

## **1-1.** Overview of Hyogo Works

- Established In 1906
- Workforces 3,213 employees (as of 1 Jan. 2013, consolidated)
- Area

Ground area: Shop area:

223,000 m<sup>2</sup> 131,500 m<sup>2</sup>

Panorama of Hyogo Works

Kawasaki

**Annual Production Capacity** 960 passenger cars and 96 locomotives (in parallel)

More than 90,000 cars have been manufactured and supplied to date for both Japanese and international customers.





## 1. Expertise and Capabilities of Kawasaki Kawasaki in High-Speed EMU Trains

## 1-2. Kawasaki's Involvement in Development of Shinkansen







#### 1982: Series 200 (220km/h)



#### 1985: Series 100 (230km/h)



#### 1992: Series 300 (270km/h)



1992: Series 400 (130 / 240km/h)



1994: Series E1 (240km/h)

1999: Series 700

(285km/h)



1997: Series E2 (275km/h)

2000: Series 700-7000

(285km/h)



1997: Series E3 (130 / 275km/h)

2007: Series N700

(300km/h)



1997: Series E4 (240km/h)

2011: Series E5

(320km/h)



1997: Series 500 (300km/h)



2013: Series E6 (130 / 320km/h)

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Kawasaki has supplied more than 3,500 cars of high-speed EMU trains as of 31 December 2012.

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## 1. Expertise and Capabilities of Kawasaki in High-Speed EMU Trains

## 1-3. Kawasaki's High-Speed EMU Trains to Overseas

Taiwan High Speed Rail Corporation EMU Type 700T (300km/h)



**K** Kawasaki



Ministry of Railway, China EMU Type CRH2 (200km/h)

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Kawasaki set up 2 manufacturing plants (100% subsidiary) for indigenisation of rolling stock in the US.



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### **Allocation of Works**

## Hyogo Works (as "Mother Factory")

Engineering works including design development and type tests, manufacture and supply of prototype.

### <u>KMM</u>

Entire carbody manufacturing including parts processing and fabrication / assembly of carbody shell, furnishing and factory testing.

## <u>KRC</u>

Final assembly, testing and commissioning.

In combination of KRC and KMM, Kawasaki has supplied more than 3,300 cars in the US.

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### **Outline of Project**

- Kawasaki and CSR Qingdao Sifang Co., Ltd. ("CSR Sifang") in China got awarded 480 cars of 200km/h EMU from MOR China in 2004.
- Under the agreement of the related parties, Kawasaki transferred manufacturing technologies of high-speed EMU trains to CSR Sifang.
- Kawasaki conducted extensive trainings to CSR Sifang and MOR China to facilitate local manufacturing in China.



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## 1) Expanding Employment for Indian Workforces

- Direct employment in extensive domains;
- Indirect employment for supporting industries and services; and
- Added opportunities for manufacturing industries.

## 2) Transfer of Knowledge to Industries in India

- Management and administration of manufacturing;
- Manufacturing techniques in mechanical / electrical spheres;
- Inspections and quality assurance techniques; and
- Testing and commissioning.



- 1) To develop a solid and mutually beneficial partnership with India on a long-term basis through phased indigenisation.
- 2) TOT / indigenisation to focus not only on Ahmedabad - Mumbai - Pune, but also on entire high-speed rail sections to be developed in India.



**K** Kawasaki



### **Example of Indigenisation Scheme** (for Discussion Purpose)





- **3-5. Recommended Approach for Indigenisation** 
  - 1) To provide suitable trainings to Indian manufacturers at Hyogo Works in Japan during manufacture of fully assembled trains and SKD/CKD units.
  - 2) To provide Indian manufacturers with adequate on-the-job training in their manufacturing factories in India.



4. Kawasaki's Resolutions for Indigenisation of High-Speed EMU Trains of India





4. Kawasaki's Resolutions for Indigenisation

We will contribute to the growth of economy and industries in India on a long-term basis through successful implementation of TOT and indigenisation of advanced high-speed EMU trains in India.





# आपका ध्यान हेतु आपका धन्यवाद। Thank You for Attention. ALL ABOARD !!

